

TITAN 20 MINUTE ALUMINUM DOORS AND FRAMES



FIRE RATED



POSITIVE PRESSURE



APPROVED WITH SAFTI **FIRST** GLAZING



SAFETY GLAZING



SMOKE RATED



SINGLE DOOR



PAIR DOOR



LISTED BY INTERTEK



USA-MADE

PRODUCT ADVANTAGES

- ▶ Full vision, 20 minute stile and rail aluminum door with matching aluminum door frame.
- ▶ Tested and approved with **SuperLite® I-20** minute clear, specialty tempered safety glazing by **SAFTI FIRST®**. For other available approved glazings, call **Titan Metal Products**.
- ▶ Tested to NFPA 252 and UL 10C with positive pressure.
- ▶ Single door or pairs up to 48 in. x 108 in. (1.22 m x 2.74 m).
- ▶ Standard door profiles include 5 in. door stile, 5-½ in. door top rail and 2 in. door frame. Includes 10 in. ADA-compliant bottom rail, which can be modified with AHJ approval.
- ▶ Standard door thickness is 1-¾ in.
- ▶ Delivered factory glazed and prepped for hardware for easy installation.
- ▶ Listed and labeled by Intertek.
- ▶ USA-manufactured for fast lead times and competitive pricing.
- ▶ 5 year limited warranty.



SIZE CHART

Doors with SuperLite® I-20 glazing

Fire Rating	Max. Door Opening (Single Door)	Max. Door Opening (Pair Door)
20 minutes	48 in. x 108 in. (1.22 m x 2.74 m)	96 in. x 108 in. (2.44 m x 2.74 m)

DOOR CONSTRUCTION

Doors and frames are made in 6063 T5 aluminum alloy.

HARDWARE OPTIONS

Titan Metal Products offers standard hardware packages and can accommodate most specialty hardware options.

APPROVALS

ASTM E152, ASTM E2074, NFPA 80, NFPA 252, UL 10B, UL 10C, UL 1784, CAN/ULC-S104, CPSC 16 CFR 1201 Cat. I. & II., ANSI Z97.1

MEMBERSHIPS



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